



Cham Paper Group

Technical Data Sheet

Name Twisting

Structure

Kraft paper

Features

- Kraft paper with filler/opacifier
- High calendered
- Top twisting properties
- Excellent opacity after waxing
- Suitable for flexo and rotogravure printing
- Without OBA
- Application: Wraps for sweets and chewing gum
- Conformity: BfR (German Federal Institute for Risk Estimation), FDA, Italian Law

Specifications

Target values at 23°C / 50% r.H. for general guidance only	Methods	Units			
Substance	ISO 536	g/m ²	40.0	43.0	45.0
Tensile strength MD	ISO 1924	N/15mm	44.0	47.0	49.0
Tensile strength CD	ISO 1924	N/15mm	23.0	24.0	25.0
Tearing strength MD	ISO 1974	MN	210.0	230.0	240.0
Tearing strength CD	ISO 1974	MN	220.0	250.0	260.0
Brightness	ISO 2470	%	85.0	85.0	85.0
Opacity	ISO 2471	%	62.0	64.0	65.0
Roughness PPS print side	ISO 8791-4	µm*100	200.0	200.0	200.0
Absolute humidity	ISO 287	%	8.0	8.0	8.0

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